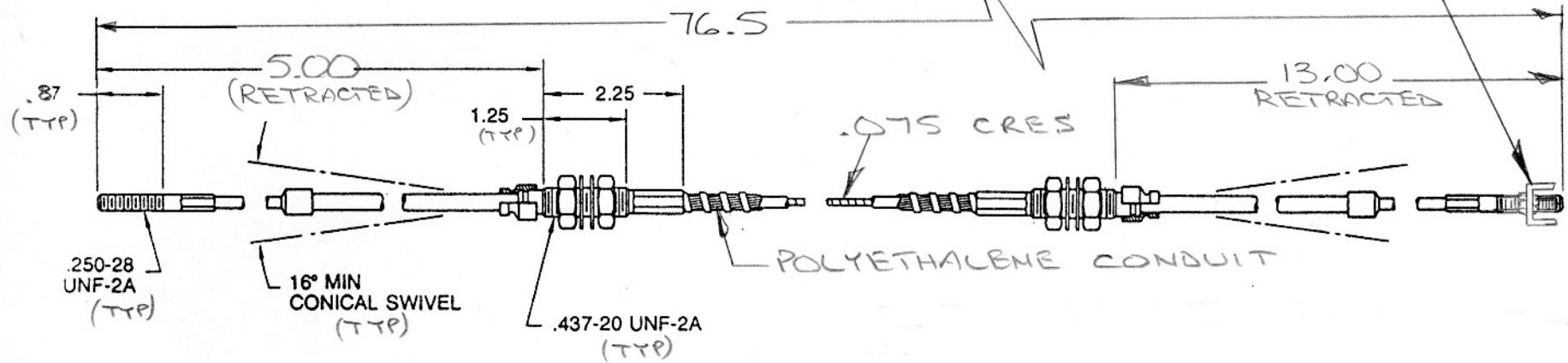


CLEVELS D2012-107
NUT BN 316C4R (2)

OR CLEVIS AC 206 / BOTH
NUT AN 316C 4R ENDS



M/F: CABLE CRAFT
CRES FITTINGS
3.0" TRAVEL MIN.



	REVISION			RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA	
	APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD				
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED			GENERAL		LIMITS	BASIC CODES BJ=M520470AD BB=M520426AD	STRESS	TITLE
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INL - S .7742 5. HOLES PER IN 10387			1 TOLERANCES — JXX ± .030 XXX ± .010 2. ANGLES ± $\frac{1}{16}$ 3. PARALLELISM ± .0075 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005					
REPORT ALL DISCREPANCIES — DO NOT SCALE									